

Be confident in your investment

As a premier provider of play and recreation equipment, we have made a significant investment to ensure that your playground meets all safety standards and provides developmentally appropriate activities for children of all abilities.

Here are just a few of the organizations and standards that guide our design and manufacturing processes.



ISO 9001 industry certification provides a quality management system that sets quality control measures and processes for equipment design, development, production, installation, inspection, and testing. The ISO 14001 designation certifies that our manufacturing facility is environmentally responsible and that we strive to reduce our carbon footprint every day.



All of our products are tested to either meet or exceed ASTM standards, the globally recognized leader in the development and delivery of international standards designed to improve product quality, enhance safety, facilitate market access and trade, and build consumer confidence.



The Consumer Product Safety Commission is an independent agency within the United States Federal Government with the authority to inform the public of current product safety performance information and recommended practices.



The International Playground Equipment Manufacturers Association (IPEMA) provides 3rd party product testing and validates compliance by publicly posting product validation certificates on their website. To verify product certification, visit www.ipema.org.



Flo-Coat® Galvanized Steel Tubing – Galvanizing provides electrochemical protection to steel, in addition to forming a protective barrier. Allied's unique triple layer Flo-Coat galvanizing process goes even a step further by adding a conversion coating to passivate the zinc, and a clear polymer topcoat that reduces the general corrosion rate of the zinc. This synergy between the coatings allows the zinc to be more effective in protecting uncoated edges.



Access Board (The United States Architectural and Transportation Barriers Compliance Board) has completed Accessibility Guidelines for Play Facilities as set forth in the Americans with Disabilities Act of 1990. The Final rules, fact sheets and analysis are all available at the Department of Justice.

ACCESS BOARD
1331 F Street NW, Suite 1000, Washington, DC 20004-1111
Website: www.access-board.gov E-mail: info@access-board.gov
US Department of Justice: www.ada.gov



Flexible Finance Program – Ask your Design Consultant if you qualify for flexible financing or scan the QR code to the left. Complete the online financing request form, and bring new play opportunities to your facility and your community.

BigToys®

A PLAYCORE Company



WARRANTIES



50 year limited warranty on:

- Recycled plastic lumber including solid recycled plastic decking, enclosures, and roof components
- Metal upright posts
- Stainless steel hardware



15 year limited warranty on:

- Rotationally molded products
- Conditioned wood including decks, enclosures, roofs, and on conditioned wood utilizing metal footings
- Pipes, rails, loops, and rungs



10 year limited warranty on:

- Integrated shade products
- Site furnishings
- Fiberglass sign panels



8 year limited warranty on:

- Conditioned wood uprights without metal footings



5 year limited warranty on:

- High density polyethylene (HDPE) panels
- Belt and infant swing seats
- Freenotes Harmony Parks instruments
- Nylon-covered cable net climbers and components



2 year limited warranty on:

- Movable plastic and metal

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Warranty

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